

CLAIMS

1. A sealed battery in which an opening (2a) of a battery case (2) is sealed, with any one of a sealing member via an
5 insulating gasket (7), and a sealing unit (8) in which a sealing member is crimped inside a filter (9) via an inner gasket (10), the sealed battery including a sheet-like gasket (16) placed upon the sealing member so that the battery case is tightly sealed with any one of a combination of the insulating gasket
10 (7) and the sheet-like gasket (16), and a combination of the insulating gasket (7), the sheet-like gasket (16), and the inner gasket (10), by crimping the opening (2a) of the battery case (2) inwards.

2. The sealed battery according to claim 1, wherein the
15 sheet-like gasket (16) is made of a material having a higher coefficient of rebound resilience than the insulating gasket (7) and the inner gasket (10).

3. A sealed battery in which an opening (2a) of a battery case (2) is sealed, with any one of a sealing member via an
20 insulating gasket (7), and a sealing unit (8) in which a sealing member is crimped inside a filter (9) via an inner gasket (10), wherein a thickness of an upper face of the insulating gasket (7) or the inner gasket (10) is made larger so that the battery case is tightly sealed with any one of a combination of the
25 insulating gasket (7) and the sheet-like gasket (16), and a

combination of the insulating gasket (7), the sheet-like gasket (16), and the inner gasket (10), by crimping the opening (2a) of the battery case (2) inwards.

4. The sealed battery according to claim 1 or 3 wherein,
5 an annular sealing protrusion (7d, 10d) is provided at a compressed point during the crimping process of the insulating gasket (7) and/or the inner gasket (10); and a sheet-like gasket (16) having a higher coefficient of rebound resilience than the gaskets (7, 10) is placed upon the sealing protrusion (7d, 10d).